

Date: Wednesday, 01/04/2009 9:10:11 AM  
User: Julie Dawson

# Process Sheet

|   |   |
|---|---|
| <b>Customer</b> : CU-DAR001 Dart Helicopters Services                                 | <b>Drawing Name</b> : SUPPORT GUSSET (350) BASKET           |
| <b>Job Number</b> : 46770   |   |
| <b>Estimate Number</b> : 10496  |   |
| <b>P.O. Number</b> :  |   |
| <b>This Issue</b> : 01/04/2009 <b>S.O. No.</b> :                                      | <b>Part Number</b> : D2325                                  |
| <b>Prsht Rev.</b> : NC  | <b>Drawing Number</b> : D2325 REV B                         |
| <b>First Issue</b> : / / <b>Type</b> : SMALL /MED FAB                                 | <b>Project Number</b> : N/A                                 |
| <b>Previous Run</b> : 43289   | <b>Drawing Revision</b> : B                                 |
| <b>Written By</b> :   | <b>Material</b> :   |
| <b>Checked &amp; Approved By</b> : <u>JUD 09.04.01</u>                                | <b>Due Date</b> : 07/04/2009 <b>Qty:</b> 12 <b>Um:</b> Each |
| <b>Comment</b> : Est. D 02.12.06 Reformat; Rev B KJ/RF<br>Est. E06.05.03 Water jet EC |   |

## Additional Product

Job Number:



|                |                              |                      |
|----------------|------------------------------|----------------------|
| <b>Seq. #:</b> | <b>Machine Or Operation:</b> | <b>Description :</b> |
|----------------|------------------------------|----------------------|

|     |           |                    |
|-----|-----------|--------------------|
| 1.0 | M304S16GA | 304/316 Sheet .063 |
|-----|-----------|--------------------|



**Comment:** Qty.: 0.4883 sf(s)/Unit Total : 5.8590 sf(s)  
304/316 SS .063 Sheet Batch: 10551 110551

|     |           |                |
|-----|-----------|----------------|
| 2.0 | WATER JET | FLOW WATER JET |
|-----|-----------|----------------|



**Comment:** FLOW WATER JET  
1-Cut as per Dwg D2325  
Dwg Rev: B  
Prog Rev: B

(14)

B 9-4-1

2-Deburr if necessary

B 9-4-1

|     |     |  |
|-----|-----|--|
| 3.0 | QC2 | INSPECT PARTS AS THEY COME OFF MACHINE |
|-----|-----|--|



**Comment:** INSPECT PARTS AS THEY COME OFF MACHINE

B 9-4-1

|     |     |              |
|-----|-----|--------------|
| 4.0 | QC8 | SECOND CHECK |
|-----|-----|--------------|



**Comment:** SECOND CHECK

808/04/01 (14)

|     |     |                              |
|-----|-----|------------------------------|
| 5.0 | QC5 | INSPECT WORK TO CURRENT STEP |
|-----|-----|------------------------------|



**Comment:** INSPECT WORK TO CURRENT STEP

808/04/01 (14)

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                                |                                 |                |                           |                       |                          |
|------|------|----------------------------------|--------------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action<br>Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng           | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                                |                                 |                |                           |                       |                          |
|      |      |                                  |                                |                                 |                |                           |                       |                          |
|      |      |                                  |                                |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries

Date: Wednesday, 01/04/2009 9:10:11 AM  
User: Julie Dawson

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SUPPORT GUSSET (350) BASKET

Job Number: 46770

Part Number: D2325

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGIN

Identify and Stock

Location: Basket

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

PD 09-04-02 (2)

09/04/06 JJ

Job Completion



MF 09-04-02

# Dart Aerospace Ltd

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

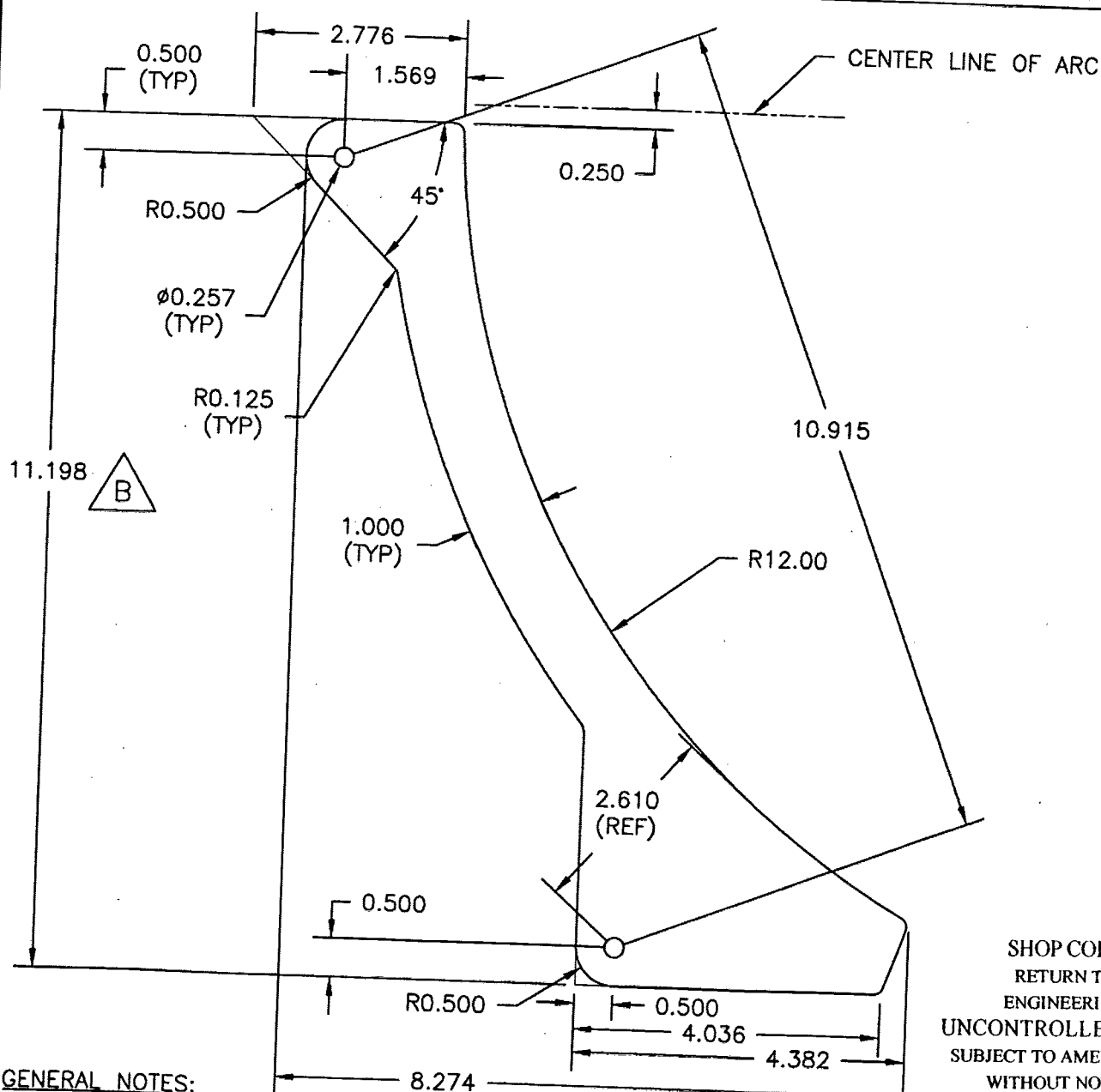
**NOTE:** Date & initial all entries





|          |             |                             |       |
|----------|-------------|-----------------------------|-------|
| DESIGN   | DRAWN BY    | DART AEROSPACE LTD          |       |
| CHECKED  | APPROVED    | HAWKESBURY, ONTARIO, CANADA |       |
| DATE     | DRAWING NO. | REV. B                      |       |
| 02.08.28 | D2325       | SHEET 1 OF 1                |       |
| A        | 94.12.13    | TITLE                       | SCALE |
| B        | 02.08.28    | SUPPORT GUSSET              | 1:2   |
|          |             | NEW ISSUE                   |       |
|          |             | REFORMAT; 11.198 WAS 11.948 |       |

RELEASED  
02.08.29



GENERAL NOTES:

- 1) MATERIAL: AISI 304/316 SS SHEET, 0.063 THICK (REF DART SPEC. M304S160A)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

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WORK ORDER

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